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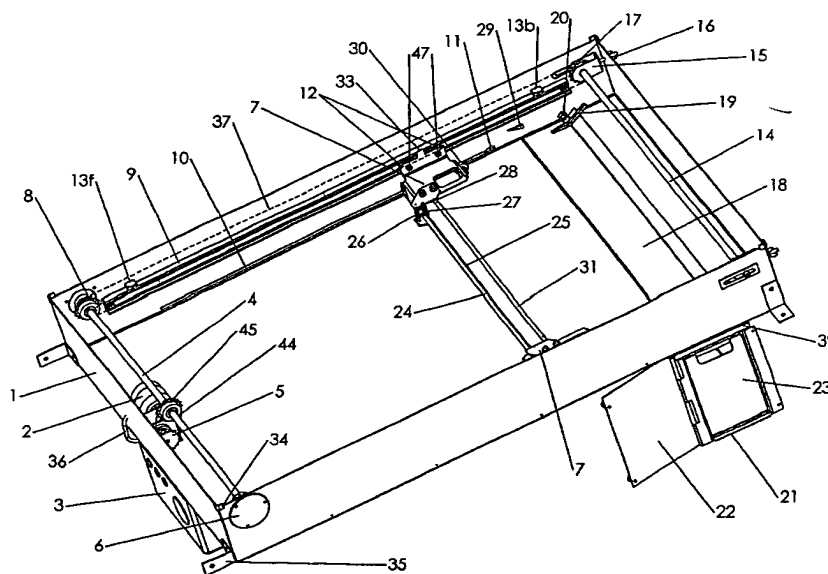
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(54) Title: APPARATUS FOR COLLECTING PARTICULATE MATERIAL



(57) Abstract: An apparatus for collecting particulate material has a collection tray (1) and a fire-resistant collection reservoir (21, 22, 23). A scraper blade (24) is attached to a carriage (7) which is arranged to be driven by an electrical motor along the base of the tray (1) so as to sweep particulate material into the reservoir (21, 22, 23). A pivotal lid normally closes an opening into the reservoir (21, 22, 23) until the scraper blade is ready to sweep particulate material into the reservoir, whereupon the lid is opened to receive the swept particulate material. Actuation of the lid for the reservoir may be operated by electro-mechanical switches or by a solenoid (60).

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APPARATUS FOR COLLECTING PARTICULATE MATERIAL

This invention relates to an apparatus for collecting particulate material such as dust/debris.

5

For certain processes, such as the use of an escalator-type conveyor in a public arena, the collection and disposal of accumulated dust, oil, debris etc., is a mandatory safety requirement, to minimise potential fire hazards. Accumulated debris naturally falls off the underside of the conveyor and needs to be collected and contained. This objective is usually achieved by fitting static, open-topped, dust collection trays, to the underside of the conveyors. Such trays are well known and there are many types of trays for numerous types of applications. This type of arrangement satisfactorily achieves the aim of collecting the dust and debris. However, in order to minimise fire hazards, and to ensure that fire safety regulations are not breached, it is required that, the trays receive regular, manual inspection and manual cleaning. This is expensive, in terms of time and labour, and sometimes the accepted fire risk levels are still exceeded. The cleaning operators are also exposed to regular contact with, potentially, harmful substances, from the accumulated dust oil debris etc.

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The objectives of this invention are to:

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- 1) Reduce the time and costs involved in inspecting and cleaning the collection tray.

- 2) Reduce the levels of fire risks, due to the accumulation of un-cleared dust/debris.
- 3) Reduce the exposure levels of the cleaning operators to potentially harmful substances.

5

According to a first aspect of this invention there is provided an apparatus for collecting particulate material comprising a collection tray, a fire resistant collection reservoir associated with said collection tray, and means for moving particulate material from said collection tray into said fire resistant collection reservoir.

Preferably, said reservoir is a container having a selectably operable lid.

Advantageously, said reservoir includes a removable collection unit.

Conveniently, said reservoir is located beneath one end of said tray.

Advantageously, said moving means include a motor driven scraper carriage unit which includes scraper blade means arranged to reciprocatingly move particulate material from an inside base portion of said tray and into said reservoir.

Preferably, when said scraper blade means is positioned above said reservoir, means are provided for opening said reservoir lid so that particulate moved by said blade is deposited into said reservoir.

In one embodiment, the means for opening said reservoir lid includes a pivotal lid having an abutment member arranged to be contacted by a member attached to said scraper carriage unit for causing said lid to pivotally open.

In an alternative embodiment, the means for opening said reservoir lid includes a pivotal lid arranged to be opened and closed by electro-magnetic means activatable by scraper carriage unit position detecting means.

Preferably, said electro-magnetic means is an electrical solenoid coupled with said lid.

Advantageously, there is provided detector means to determine the open and closed states of the lid and control means for controlling motion of said moving means whereby, if said lid fails to open or close, movement of said moving means is terminated.

Advantageously, when said scraper blade means is above said reservoir and said lid is open, means are provided for cleaning the scraper blade means, whereby particulate and dirt therefrom is deposited into said reservoir.

Preferably, when said scraper blade means reciprocatingly re-traverses along said tray away from said reservoir, means are provided for closing said reservoir lid and for lifting said scraper blade means away from said inside base portion of said tray so that particulate is not moved in a direction away from said reservoir.

Advantageously, when said scraper blade means is arranged to reciprocatingly move particulate material toward and into said reservoir, means are provided for ensuring  
5 rigidity of said scraper blade means and, preferably, said means are provided for maintaining said scraper blade means orthogonally to the inside base portion of said tray.

10 Preferably, means are provided for limiting the range of motion of said moving means.

Advantageously, said moving means is controllable by timer means to effect reciprocation of said moving means.

15

According to a second aspect of this invention there is provided a method of collecting particulate material including the steps of providing a collection tray into which particulate material is deposited, arranging a  
20 fire-resistant collection reservoir to be associated with said collection tray, said fire-resistant collection reservoir having a lid, including the steps of providing means for moving particulate material toward said fire-resistant collection reservoir, opening the lid of said  
25 reservoir and depositing said particulate into said reservoir.

Preferably, the method further includes the step of lifting said moving means, moving said moving means away  
30 from said reservoir and closing said lid.

Thus, this invention provides a time-controlled, automatic, mechanised apparatus having a particulate (dust/debris) collection tray with a combined fire resistant collection unit (reservoir). The accumulated dust/debris within the collection tray is automatically moved into a fire- proof collection unit. This is achieved by utilising an automatic, timed, mechanically driven, scraper device, which is located within the dust tray. The scraping process, along the tray, automatically engages, and leaves secure, the fire resistant collection unit, into which the scraped dust, debris, oil, grease etc. is deposited. The fact that the collection unit is fire resistant means that the accumulated dust/debris etc. can be kept safely within it, which means it need only to be emptied at much longer intervals. Thus the tray is regularly cleaned via an automatic timed mechanical device, and the accumulated dust/debris, needs clearing from site less frequently; thereby achieving the objectives as identified above.

Preferably the tray and components will be made of fire resistant and/or fireproof materials. The size and dimensions of the tray determined to suit the size, and appropriate collection area, of the conveyor it is to be fitted to.

The invention will now be described, by way of example, with reference to the accompanying drawings in which:

Figure 1 shows a perspective view of an apparatus in accordance with this invention when viewed from above, with the dust tray lid 32 in position,

Figure 2 shows a perspective view of an apparatus in accordance with this invention when viewed from above, with the dust tray lid removed for clarity,

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Figure 3 shows a diagrammatic side view of a portion of the apparatus in one operational position,

Figure 4 shows a diagrammatic side view of a portion of the apparatus with a debris collecting hopper lid open and scraper blade approaching a debris deposit zone into a removable collection tray,

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Figure 5 shows a diagrammatic side view of a portion of the apparatus in another operational position thereof,

15

Figure 6 shows a diagrammatic side view of the apparatus in which the scraper blade has dropped off the end of a scraper lift guide as it returns to its starting and finishing position for each complete cycle of clean,

20

Figure 7 shows an end view of the apparatus in the direction of arrow-headed line C shown in Figure 1,

Figure 8 shows an enlarged, detailed view of the left hand side of Figure 7,

25

Figure 9 shows an enlarged, detailed view of the apparatus, demonstrating the position and fixing arrangements for a debris-collecting hopper,

30

Figure 10 shows an enlarged detailed front view of the scraper blade,

Figure 11 shows in diagrammatic form a detailed view of a  
5 portion of an alternative embodiment, and

Figure 12 shows in diagrammatic form a partial side view of the embodiment shown in Figure 11 in a different operational position thereof.

10

In the Figures like reference numerals denote like parts.

It is to be understood that in the drawings, dust tray side panels where required or desired have been removed  
15 for clarity.

Figure 1 shows the apparatus viewed from above and fitted with a dust tray lid 32.

20 The tray lid 32 has angled flanges sloping in towards the base of the dust tray 1. The flanges of the tray lid 32 are angled to achieve three objectives:-

To protect and prevent debris/dirt build up over the  
25 areas which cannot be cleaned by the movement of the scraper blade 24 i.e. those areas at the ends and immediate sides of the tray 1.

To direct dust/debris into the base of the tray 1

30

To minimise any dust/debris build up on the tray lid 32.



Figure 2 shows the apparatus with the tray lid 32 removed.

The main body of the apparatus is made of a steel tray 1.  
5 The tray 1 can be free standing on a proprietary support, below a selected debris deposit/catchment area of the conveyor or mechanical item which, requires the need to have a dust/debris collection unit. Alternatively it can be attached to the underside of the conveyor or  
10 mechanical item by utilising an L-shaped bracket 35 and proprietary fixings to suit.

Attached externally to the tray 1 are three items:

15 The first external item is the dust tray lid 32 (shown in Figure 1) which is secured in place by dust tray lid fixing brackets 34.

The second external item is a dust/debris hopper  
20 collection unit 21, which has an inner removable tray 23 and a hinged outer door 22. The hopper debris collection unit 21 is attached to the underside of the dust tray 1 by any suitable means and extends across an opening in the base of the tray 1. This opening in the tray base is  
25 covered with a pivotal hopper lid 18.

The third external item is an electronic control unit 3 attached to the front end of the tray 1 (The control unit 3 can be positioned to the side or separately to the  
30 tray 1 if necessary.) The function of the control unit 3 is to control the timing and the stopping and starting of

an electric motor 2, to which it is connected by a control cable 36.

The electric motor 2 operates a motor drive sprocket 5 which in turn operates a drive chain 44 which then operates a front axle drive sprocket 45 causing the front axle 4 to rotate in an associated bearing housing 6. The turning movement of the front drive axle 4 also turns scraper carriage chain sprocket 8 which in turn operates a scraper carriage chain 37 which rotates between the scraper carriage chain sprocket 8 and a scraper carriage tension axle sprocket 17.

The scraper carriage chain 37 is attached to a scraper carriage 7 with chain fixing pins 12. The scraper carriage 7 is then propelled forwards and backwards along a scraper carriage guide rail 9 on two opposed scraper carriage guide wheels 46 (shown in Figure 3) which, are fixed to the scraper carriage 7 by respective scraper guide wheel fixing bolts 47.

Figure 3 shows a side view of the device with the scraper blade 24 travelling from left to right as shown by arrow-headed line A. The scraper blade 24 is preferably made of metal with a rubber or plastics lateral bottom edge which travels sufficiently closely (a few microns) to the bottom of the tray to sweep small particles therefrom.

Figure 3 shows the scraper carriage 7, moving on its carriage guide wheels 46, as it travels along the carriage guide rail 9. Also shown are front and back

limit switches 13F and 13B respectively which are connected to the control unit 3 by electrical cabling (not shown for clarity) and are activated by a limit switch actuator 33 mounted on guide rail 9. The  
5 activation of the limit switches 13F and 13B signifies to the control unit the position of the scraper carriage 7. The control unit is pre-programmed to stop and start the motor drive unit 2 in a forward or reverse mode dependant on which limit switch is activated. This process in  
10 conjunction with any pre-set timings controls the start, finish and number of cleaning cycles for the scraper cleaning mechanism.

The scraper blade 24 is maintained to be substantially  
15 orthogonal to the base of the tray 1 as it travels along the scraper guide rail 10 thereby allowing the blade to scrape any debris along in front of it.

Figure 4 shows the process of activation of a pivotal  
20 hopper lid 18, the cleaning blade 25 and the limit switch 13B.

A roller 30 is rotatably attached by a bracket to the scraper carriage 7 for use in pivoting the lid 18.

25

As the scraper carriage unit moves from left to right, as shown in Figure 3, the roller 30 engages a hopper lid abutment 19 which causes the hopper lid 18 to pivot upwards on a pivot pin 20. The movement of the scraper  
30 carriage from left to right also moves the scraper blade 24 over the opening in a base of the tray 1. This allows any built up debris in front of the scraper blade 24 to

fall into the removable inner tray 23 of the hopper unit 21. Attached to the front of the scraper blade is a sprung moveable cleaning blade 25. As the scraper carriage moves forward, the top of the cleaning blade 25 engages a tapered cleaner blade wedge 29 which forces the cleaning blade down on its spring 27. The downward movement of the cleaning blade 25 scrapes any stubborn residue off the scraper blade 24 into the removable collection unit 23 below. As the scraper reaches the end of its forward cleaning cycle the limit switch 13B is activated by the limit switch actuator 33 which causes the control panel to stop the electric motor and to put it into reverse mode ready for the return leg of the cleaning cycle. In the event that the limit switch 13B fails to activate, the leading carriage guide wheel 46 is prevented from over-running the guide rail by coming into contact with a carriage guide end stop 38. This action would cause an overload in the motor unit 2 which would be sensed by the electronic control unit 3 which would then turn off the motor.

Figure 5 shows a side view of the scraper 24 moving back along the dust tray 1 from right to left in the direction of arrow-headed line B away from the hopper debris collection unit 21 and engaging a scraper lift pivot 11.

Figure 5 shows the hopper lid operating roller 30 having disengaged from the hopper lid abutment 19 as it moves along with the scraper carriage 7 away from the hopper collection unit 21. This movement in the opposite direction allows the hopper lid 18 to pivot back down into its closed position and the cleaning blade 25 to

disengage from the taper wedge 29 and return to its normal position utilising the spring action of the cleaner blade spring 27.

5 As the scraper blade moves along from right to left it engages a scraper lift pivot 11. The scraper blade 24 is designed with a notch 48 in each end (as shown in Figures 7 and 8) which allows it to travel along the scraper lift guide rail 10 in a substantially vertical position with  
10 respect to the base of the tray 1 when travelling in the cleaning direction from left to right, as shown by arrow-headed line A. However on the return leg of the cleaning cycle it is not considered preferable to be able to scrape/drag any residue debris away from the hopper unit  
15 21 as this could cause an unacceptable build up of dirt/debris on the reverse side (downstream of the cleaning side) of the scraper blade 24. To avoid this event the scraper blade is designed to hinge in one direction (counter clockwise in Figure 5) utilising a  
20 scraper hinge 28. On the return leg of the cleaning cycle from right to left (in the direction of arrow-headed line B), when the scraper blade 24 engages the scraper lift pivot 11, the scraper blade 24 is forced to hinge counter clockwise upwards, and the scraper blade side notches 48  
25 (shown in Figures 7 and 8) do not engage the scraper lift guide rail 10. This action then forces the scraper blade to travel along in a raised hinged position on top of the scraper guide rail 10 and thus it cannot scrape or cause build up of debris on the reverse side of the scraper  
30 blade 24.

Figure 6 shows the scraper blade 24 having dropped off the end of the scraper lift guide rail 10 into a vertical position as it returns to its starting and finishing position for each complete cycle of clean.

5

The scraper blade 24 is assisted back into the vertical position by the contracting action of a scraper blade spring 26. As the scraper carriage 7 reaches the start finish point of its cleaning cycle the limit switch  
10 actuator 33 will engage the limit switch 13F which will initiate another pre-programmed set of instructions from the control panel 3. These instructions will either continue or end the cleaning cycle until the programme timer tells the control panel to restart the cleaning  
15 cycle. Once again the scraper carriage guide 7 is prevented from excess travel by a carriage guide end stop 38a.

FIGURE 7 shows a cross section of the device viewed from  
20 the end of the control unit 3

This view shows opposing sides of the device arranged with an inter-connecting rod 31 between the two scraper carriages 7. Also shown is the scraper blade notch 48  
25 notch at both ends of the scraper blade 24. It can be seen that the scraper notch 48 is in line with the scraper guide rail 10 and it is this notch which allows the scraper blade 24 to travel in a substantially vertical orientation along the scraper guide rail 10 and  
30 holds the blade in a substantially vertical direction when moving in the direction of arrow-headed line A.

Figure 8 shows a detailed left hand cross section of Figure 7 (scraper carriage chain 37 on scraper carriage sprocket 8 omitted for clarity).

5 Figure 8 shows the scraper blade hinge 28 attached to the scraper carriage 7 and scraper blade 24 via bolt fixings 40. Within an end portion of the scraper carriage 7 are large holes 41, which allow clearance for bolt fixings which attach the scraper hinge 28 to the scraper blade 24  
10 through the lower bolt holes 40. This clearance permits the scraper hinge 28 to be mounted substantially flush against, but not past, the vertical of a back plate of the scraper carriage 7. This, therefore, allows the scraper blade 24 to maintain a substantially vertical  
15 position during the forward cleaning cycle.

Also seen in Figure 8 are cleaning blade fixing bolts 42, which are used to locate the cleaning blade 25 in slotted holes. The slotted holes within the cleaning blade 25  
20 allow it to move up and down as it is pushed downwardly by the taper wedge 29 and pulled back up by the action of the cleaning blade spring 27.

At a lower part of the Figure 8 can be seen a hopper  
25 fixing plate 39 to which the hopper 21 attaches.

Figure 9 shows a cross section view of the apparatus showing the position and fixing arrangements for the debris-collecting hopper 21.

Figure 9 shows the hopper unit fixed onto the bottom of the tray 1 via fixing bolts through fixing plate screw holes 43 in the hopper fixing plate 39.

- 5 Also shown in Figure 9 is the detail of a tension axle bracket 15, which holds a tension axle 14 and is adjusted via a screw threaded tension axle adjuster 16.

- 10 Figure 10 shows a front view of the scraper blade 24 with the fixing arrangement for the scraper blade hinge 28 and cleaning blade 25 in slotted holes on bolt fixing points 42.

- 15 An alternative embodiment of the apparatus is shown in Figures 11 and 12. In this embodiment, the hopper lid 18 is opened and closed by an electro-mechanical solenoid 60. The solenoid 60 is secured to the base of the tray by a solenoid bracket 61. The moving portion of the solenoid 60 is attached to a lid counterweight 66 by a link member 62 attached to clevis members 63 which  
20 thereby pivotally attach the solenoid moving member to the counterweight 66. The counterweight is secured to the hopper lid 18 by any suitable means and acts as a balance weight to assist the solenoid in opening the  
25 hopper lid 18.

- Operation of the solenoid 60 is controlled by the position of the scraper carriage 7. As the scraper carriage 7 commences and finishes its traverse along the tray, so the carriage actuates limit switch 13F. The  
30 limit switch 13F in turn signals to the control unit 3 the start and finish sequence of the scraper carriage 7.



At the start and finish sequence of the scraper carriage 7, the control unit signals to the solenoid 60 to open and close the hopper lid 18 in a corresponding sequence, open on start, close on finish.

5

Position detecting switches 64, 65 are attached to the side of the tray 1 for determining the open or closed status of the hopper lid 18. The switches 64, 65 are used to confirm that the hopper lid 18 is fully open or  
10 fully closed in an operational sequence to correspond with the start and stopping sequence of the scraper carriage 7. The switches 64, 65 signal to the control unit 3 the position of the hopper lid 18 which must be open or closed in accordance with the start or finishing  
15 sequence of the scraper carriage 7. If for any reason the switches 64, 65 detect that the hopper lid 18 is open or closed out of sequence with the movement of the scraper carriage 7, then the control unit will stop drive to the scraper carriage 7.

20

Figure 12 shows a portion of a side view of the alternative embodiment with the hopper lid 18 in an open position having been raised by the solenoid 60 and with the scraper blade 24 located over the removable inner  
25 tray 23. This Figure also shows the hopper lid 18 engaging switch 64 which, in turn, indicates to the control unit 3 that the hopper lid is fully open.

The use of a solenoid avoids the requirement of the  
30 roller 30 and hopper lid abutment 19 of the first embodiment.

Although the limit switches 13B and 13F and the switches 64, 65 are shown as mechanical switches, it will be appreciated by those skilled in the art that these switches are simply used as position detecting devices and any other suitable form of position detecting device such as photo-optical transmitters and detectors or magnetic sensing devices may alternatively be employed.

CLAIMS:

1. An apparatus for collecting particulate material comprising a collection tray, a fire resistant collection  
5 reservoir associated with said collection tray, and means for moving particulate material from said collection tray into said fire resistant collection reservoir.
2. An apparatus as claimed in claim 1, wherein said  
10 reservoir is a container having a selectably operable lid.
3. An apparatus as claimed in claim 1 or 2, wherein  
said reservoir includes a removable collection unit.  
15
4. An apparatus as claimed in any preceding claim,  
wherein said reservoir is located beneath one end of said  
tray.
- 20 5. An apparatus as claimed in any of claims 2 to 4,  
wherein said moving means include a motor driven scraper  
carriage unit which includes scraper blade means arranged  
to reciprocatingly move particulate material from an  
inside base portion of said tray and into said reservoir.  
25
6. An apparatus as claimed in claim 5, wherein when  
said scraper blade means is positioned above said  
reservoir, means are provided for opening said reservoir  
lid so that particulate moved by said blade is deposited  
30 into said reservoir.

7. An apparatus as claimed in claim 6, wherein the means for opening said reservoir lid includes a pivotal lid having an abutment member arranged to be contacted by a member attached to said scraper carriage unit for  
5 causing said lid to pivotally open.

8. An apparatus as claimed in claim 6, wherein the means for opening said reservoir lid includes a pivotal lid arranged to be opened and closed by electro-magnetic  
10 means activatable by scraper carriage unit position detecting means.

9. An apparatus as claimed in claim 8, wherein said electro-magnetic means is an electrical solenoid coupled  
15 with said lid.

10. An apparatus as claimed in any of claims 6 to 9, wherein there is provided detector means to determine the open and closed states of the lid and control means for  
20 controlling motion of said moving means whereby, if said lid fails to open or close, movement of said moving means is terminated.

11. An apparatus as claimed in claim 5, wherein when  
25 said scraper blade means is above said reservoir and said lid is open, means are provided for cleaning the scraper blade means, whereby particulate and dirt therefrom is deposited into said reservoir.

30 12. An apparatus as claimed in claim 5, wherein when said scraper blade means reciprocatingly re-traverses along said tray away from said reservoir, means are

provided for closing said reservoir lid and for lifting said scraper blade means away from said inside base portion of said tray so that particulate is not moved in a direction away from said reservoir.

5

13. An apparatus as claimed in claim<sup>5</sup>, wherein when said scraper blade means is arranged to reciprocatingly move particulate material toward and into said reservoir, means are provided for ensuring rigidity of said scraper  
10 blade means.

15

14. An apparatus as claimed in claim 13, wherein said means are provided for maintaining said scraper blade means orthogonally to the inside base portion of said  
15 tray.

15. An apparatus as claimed in any preceding claim, wherein means are provided for limiting the range of motion of said moving means.

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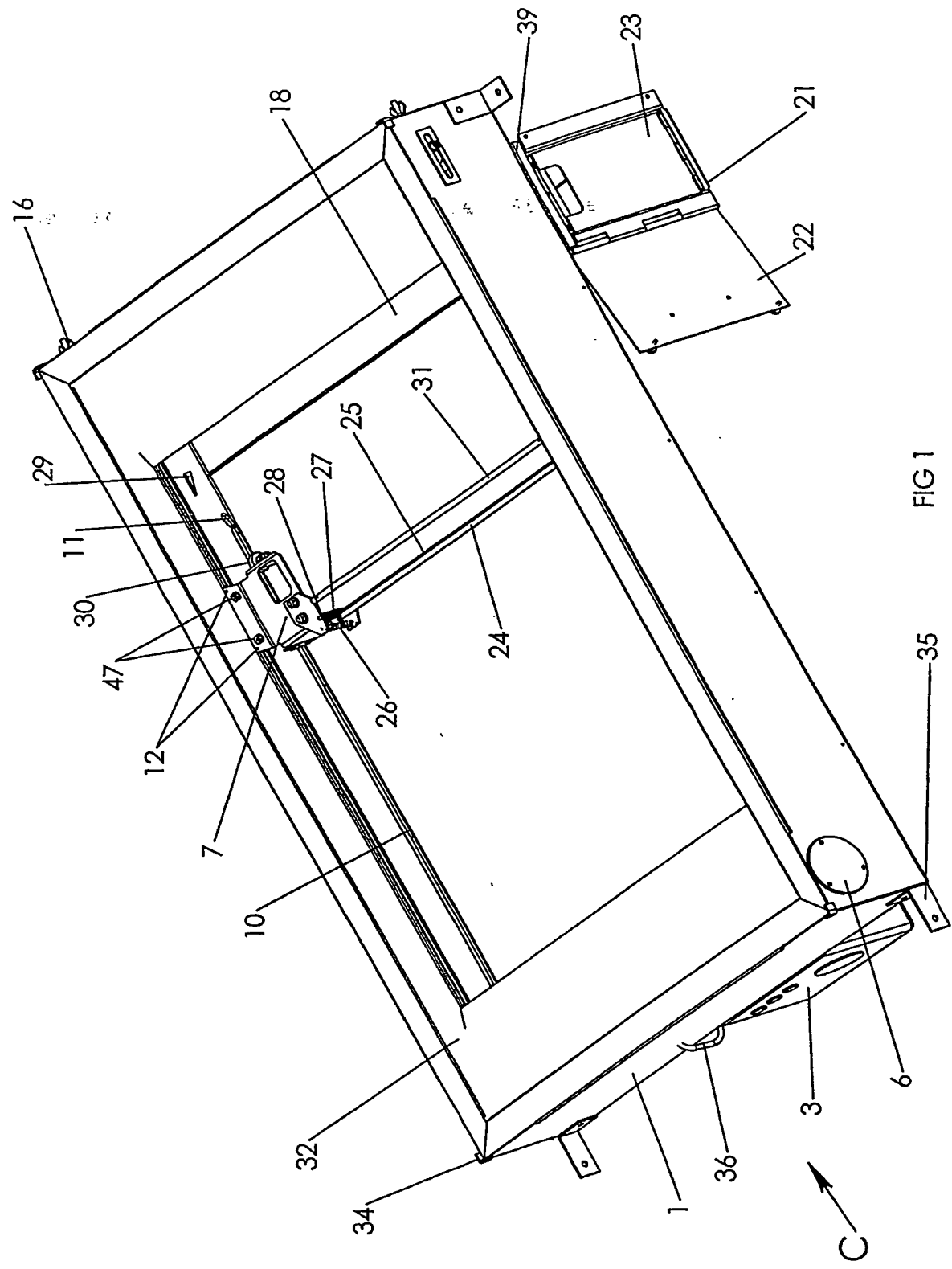
16. An apparatus as claimed in any preceding claim, wherein said moving means is controllable by timer means to effect reciprocation of said moving means.

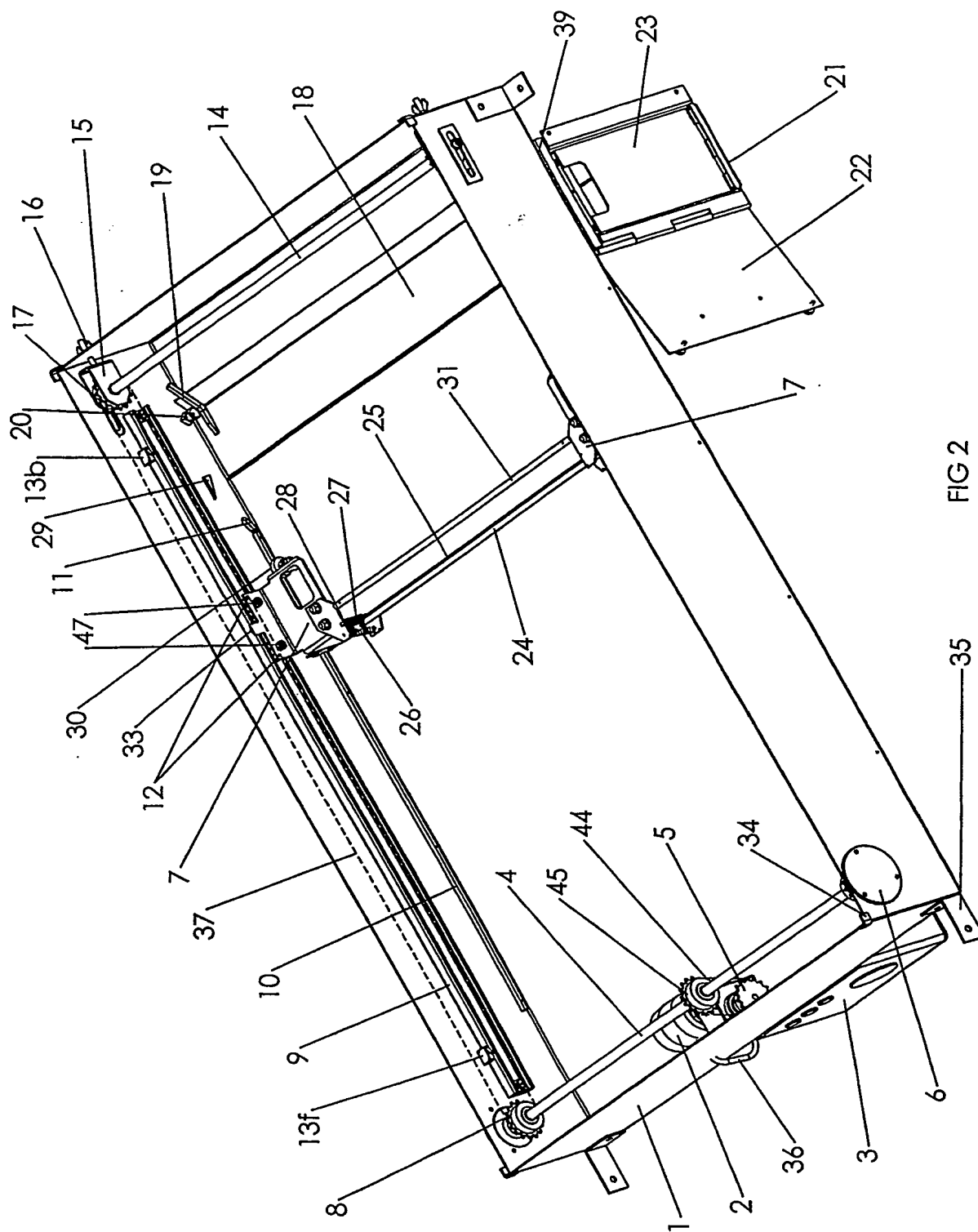
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19. A method of collecting particulate material including the steps of providing a collection tray into which particulate material is deposited, arranging a fire-resistant collection reservoir to be associated with said collection tray, said fire-resistant collection  
30 reservoir having a lid, including the steps of providing means for moving particulate material toward said fire-resistant collection reservoir, opening the lid of said

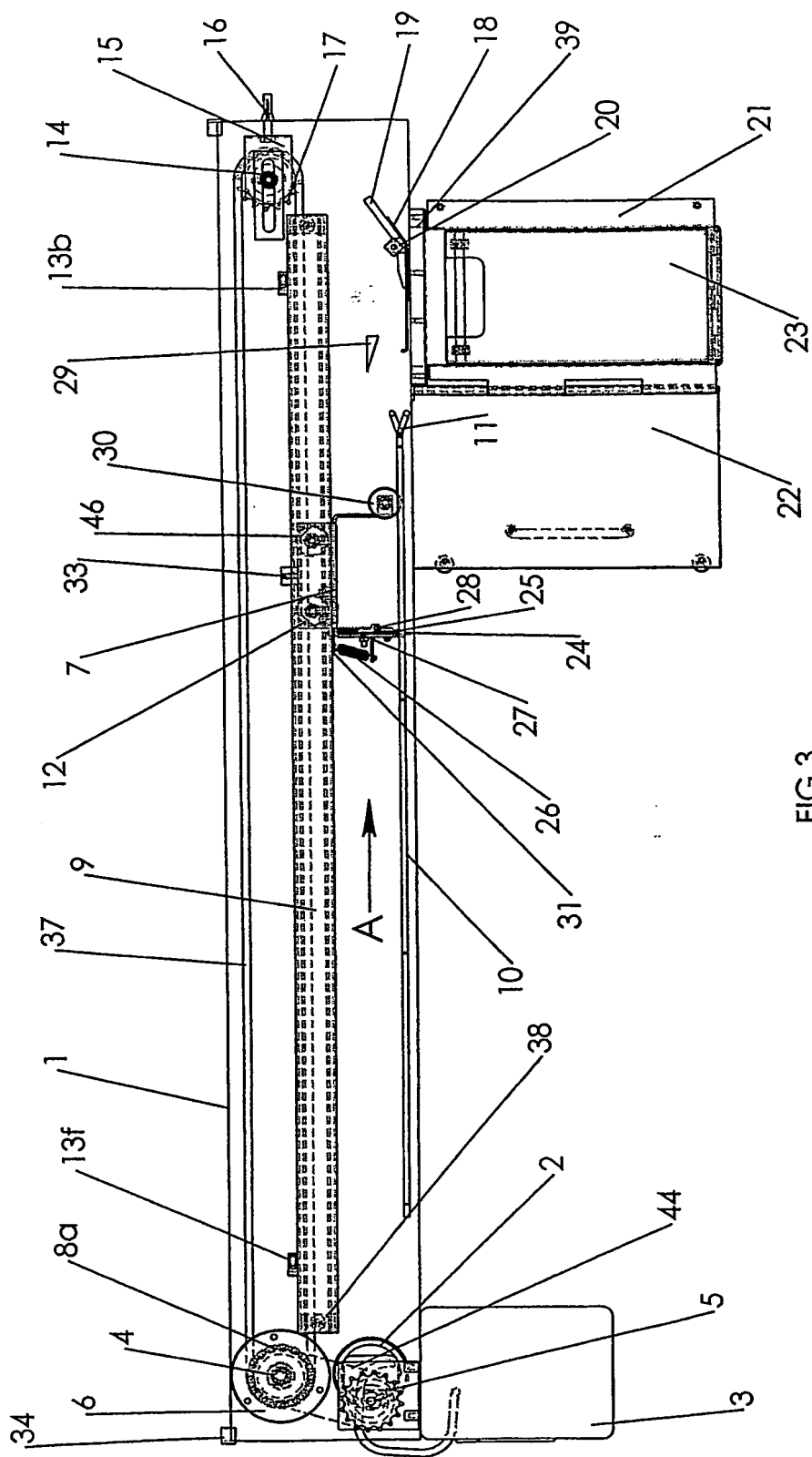
reservoir and depositing said particulate into said  
reservoir.

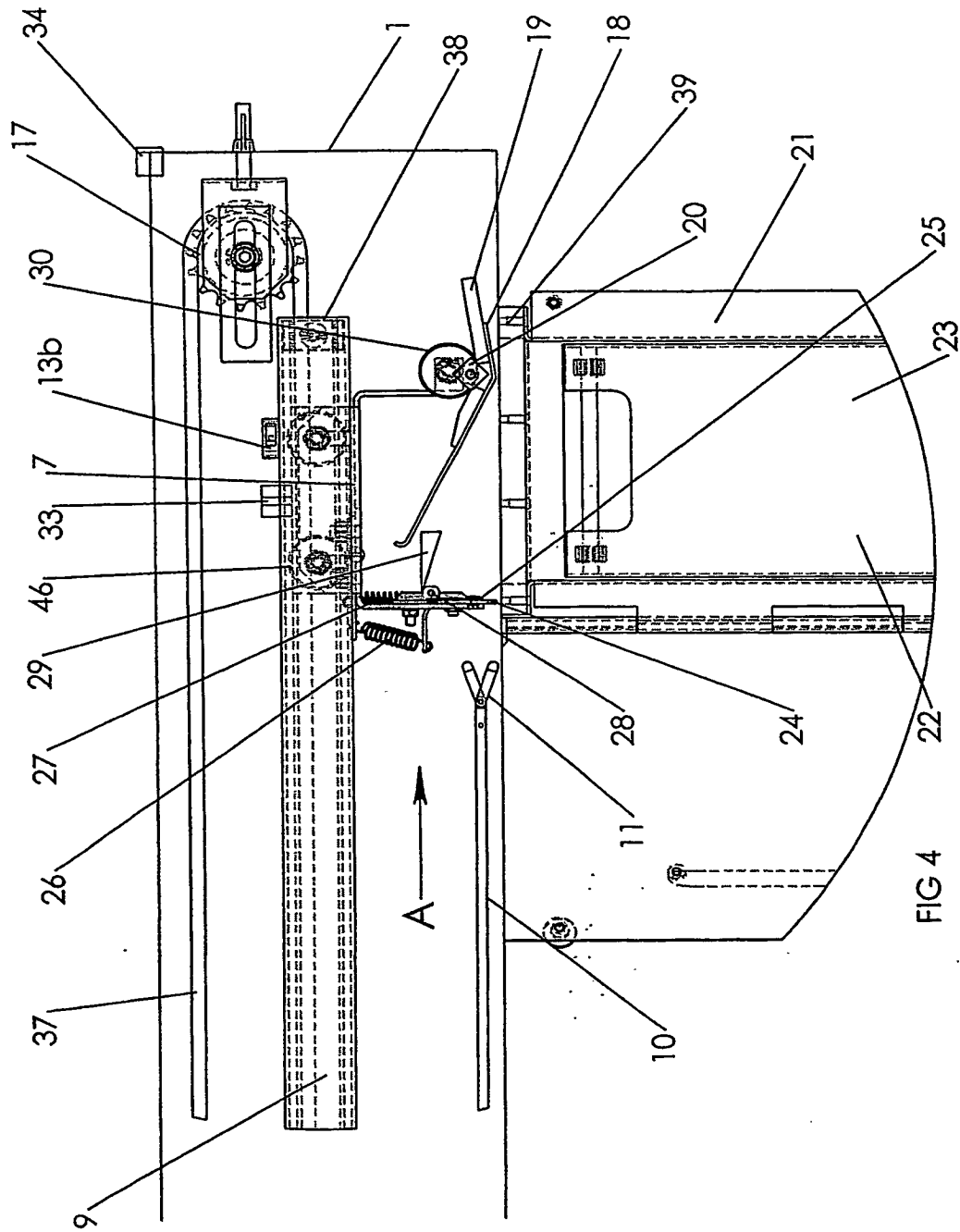
20. A method as claimed in claim 17 and further  
5 including the step of lifting said moving means, moving  
said moving means away from said reservoir and closing  
said lid.

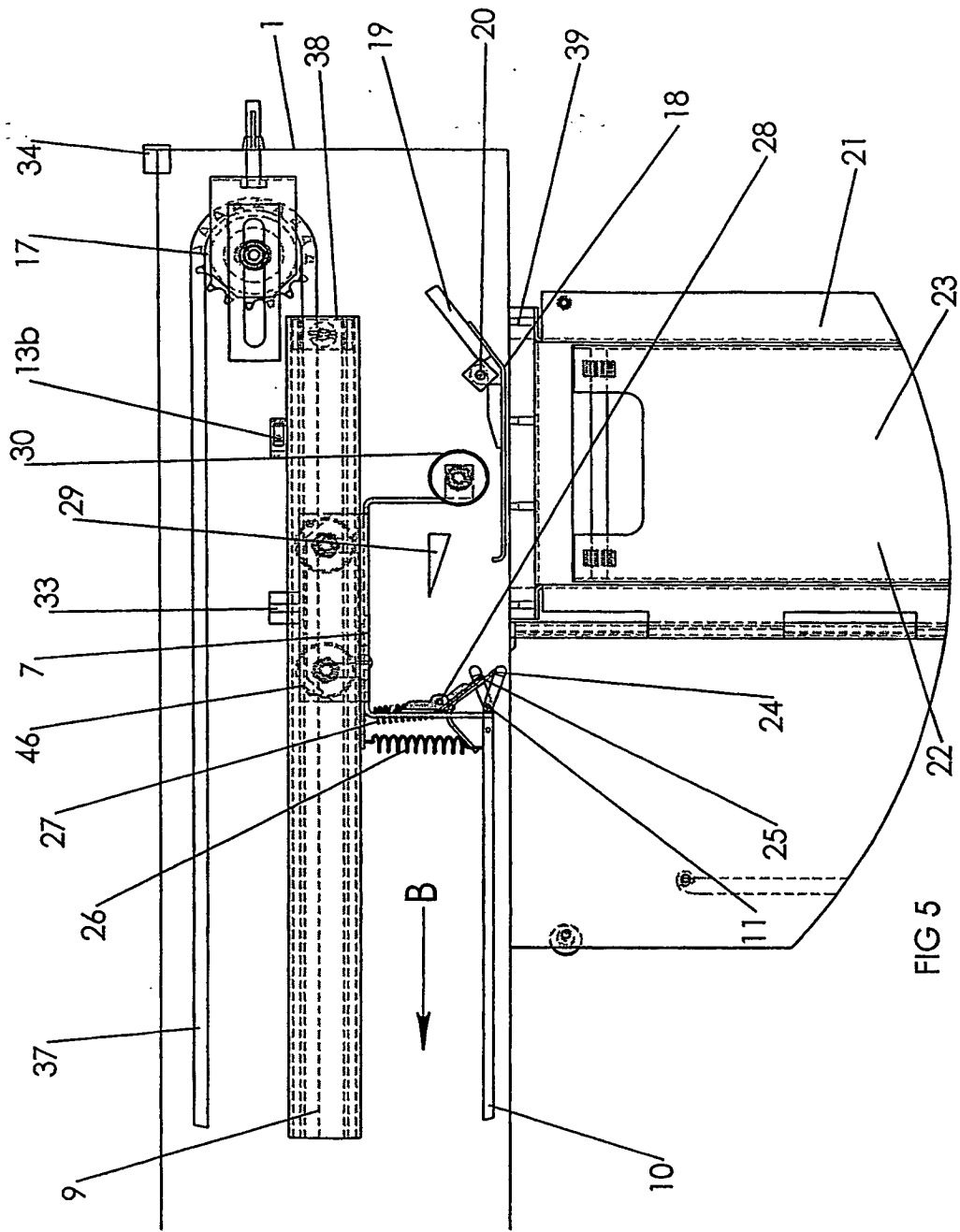


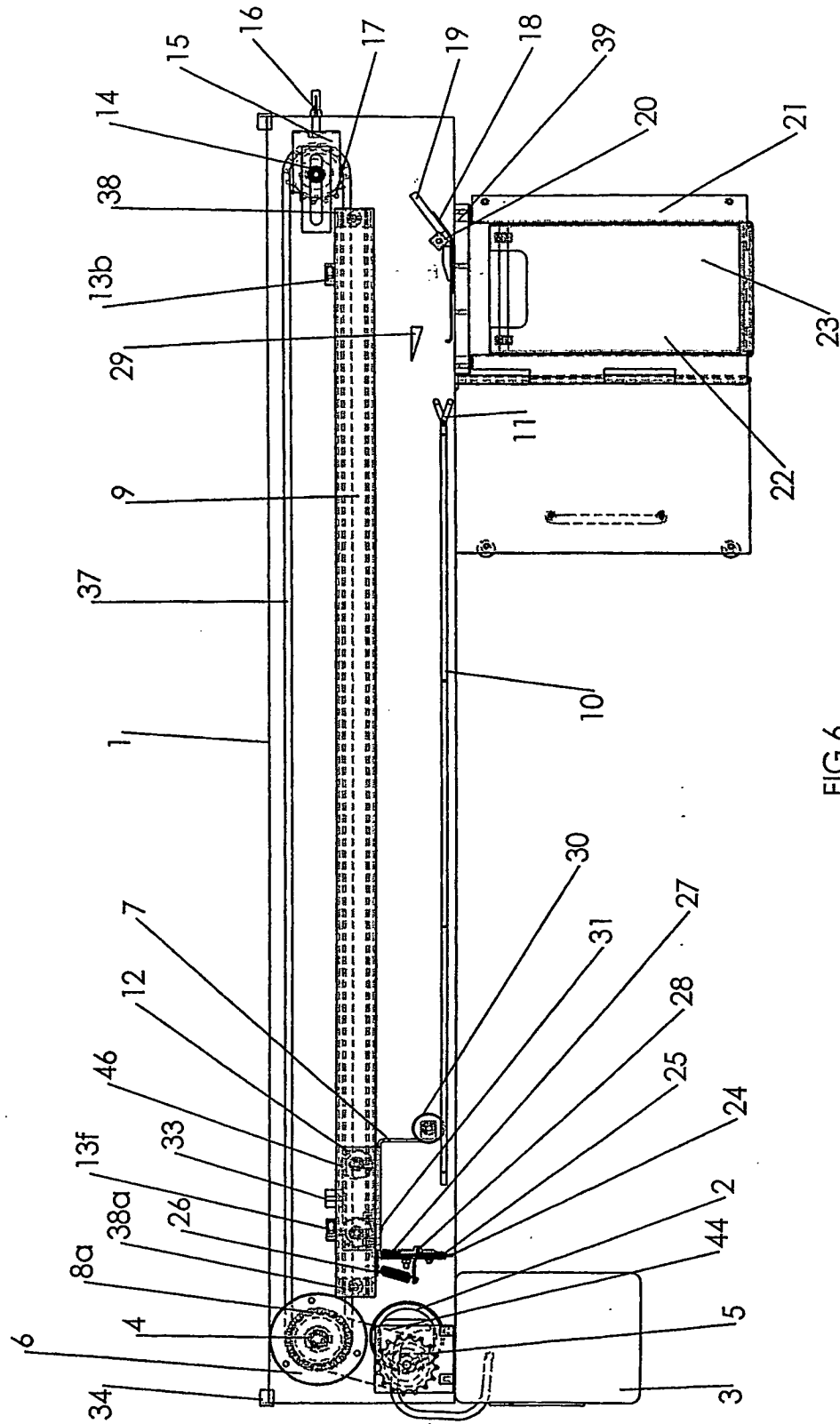


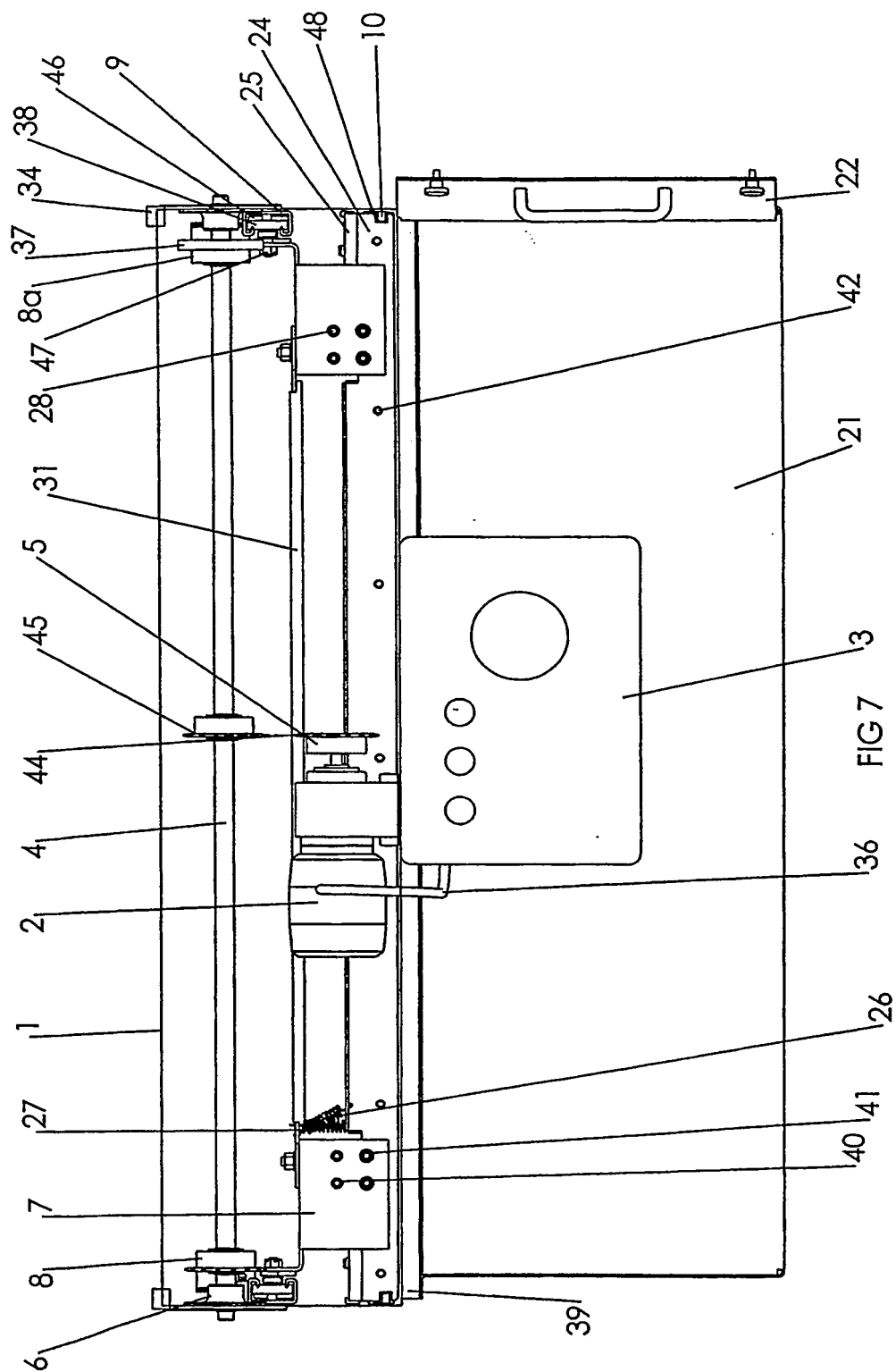


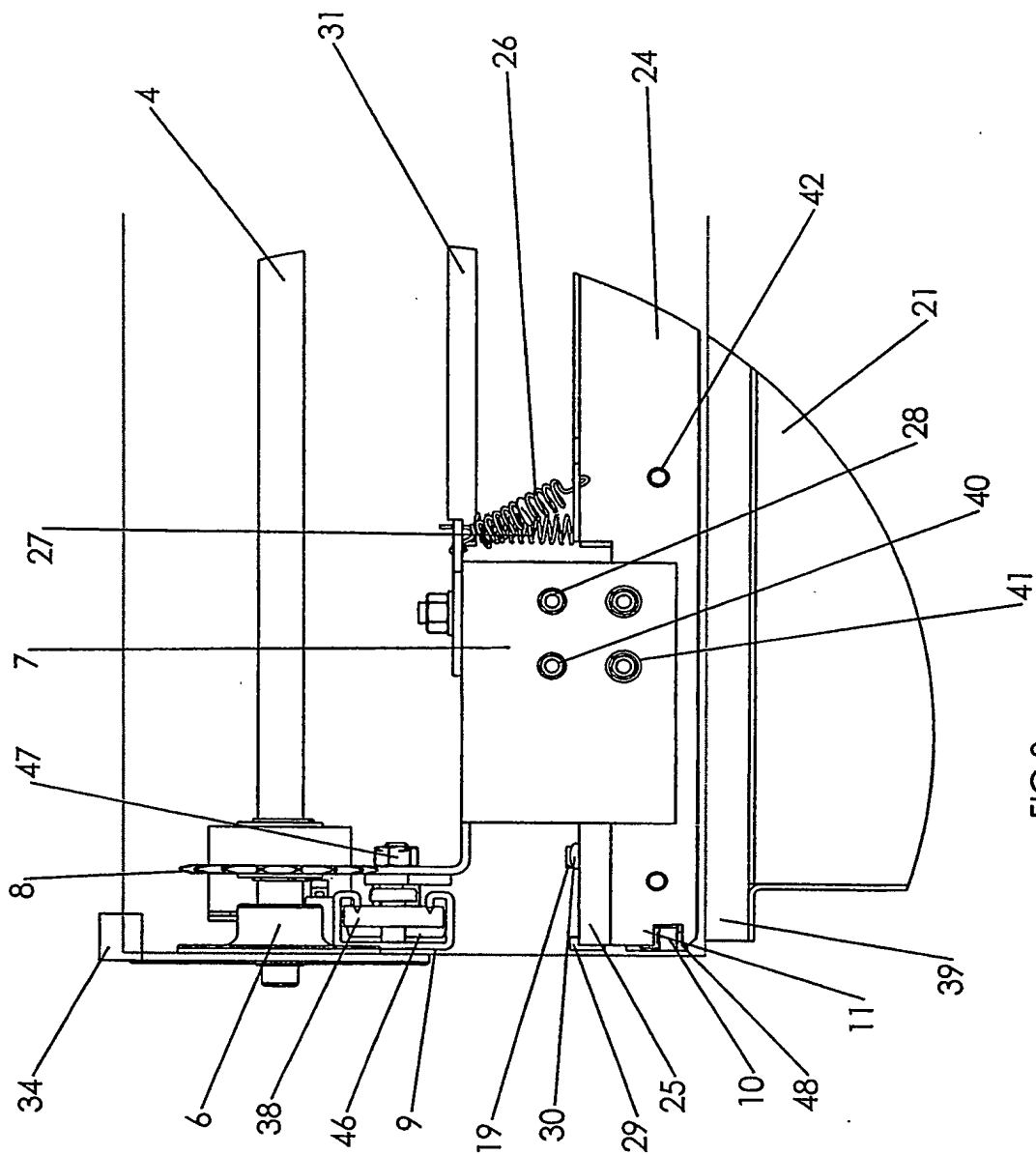


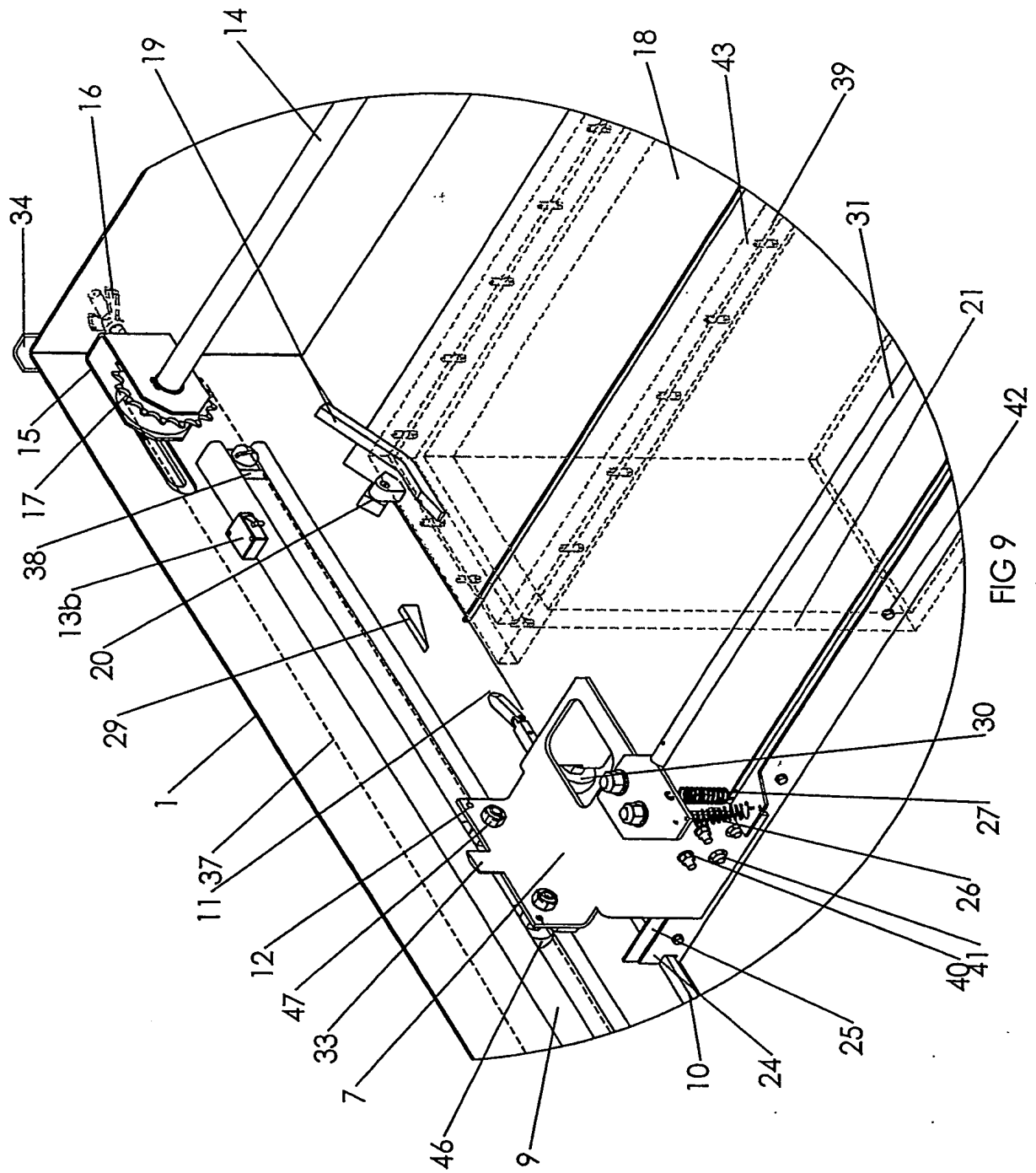


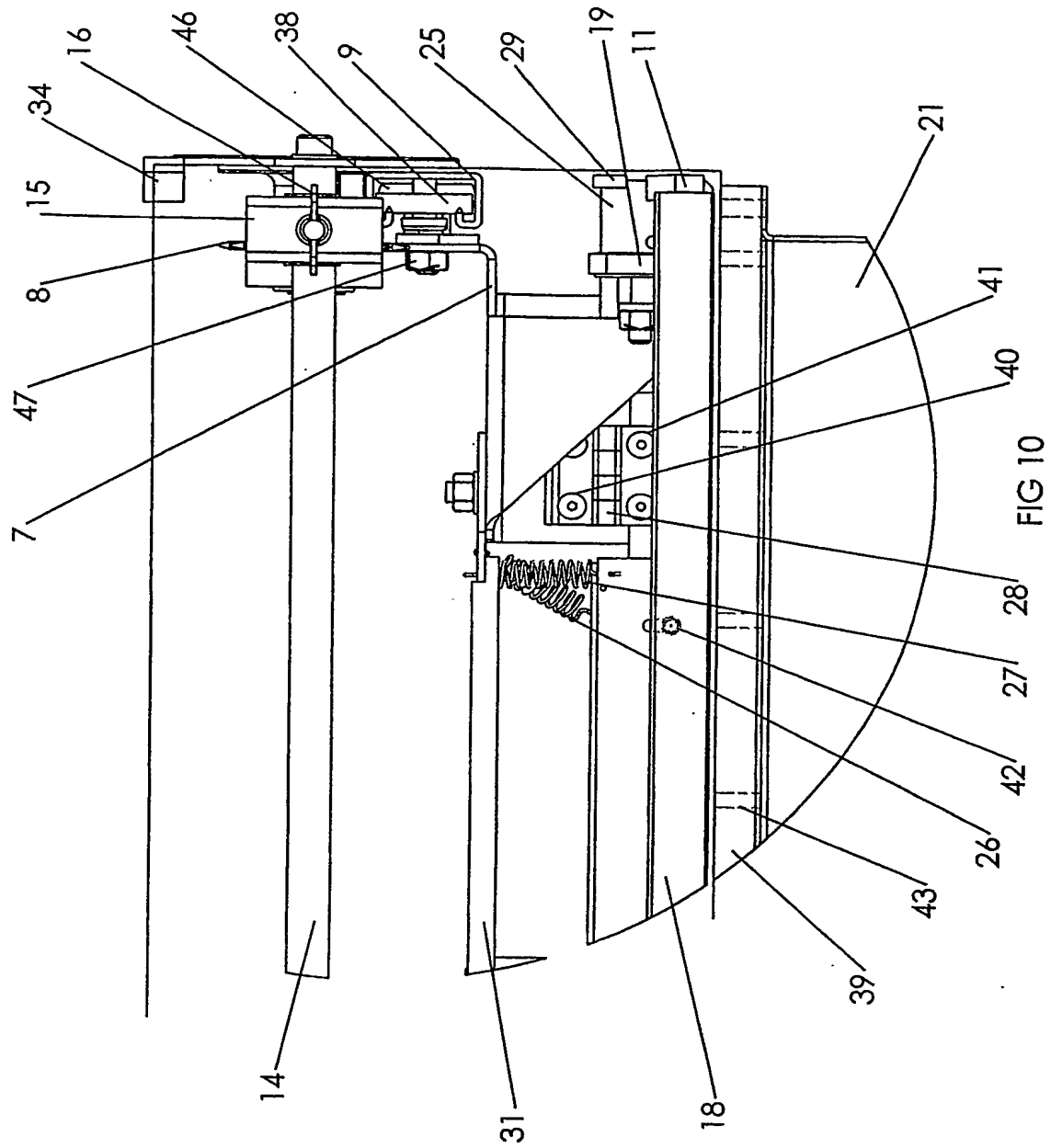














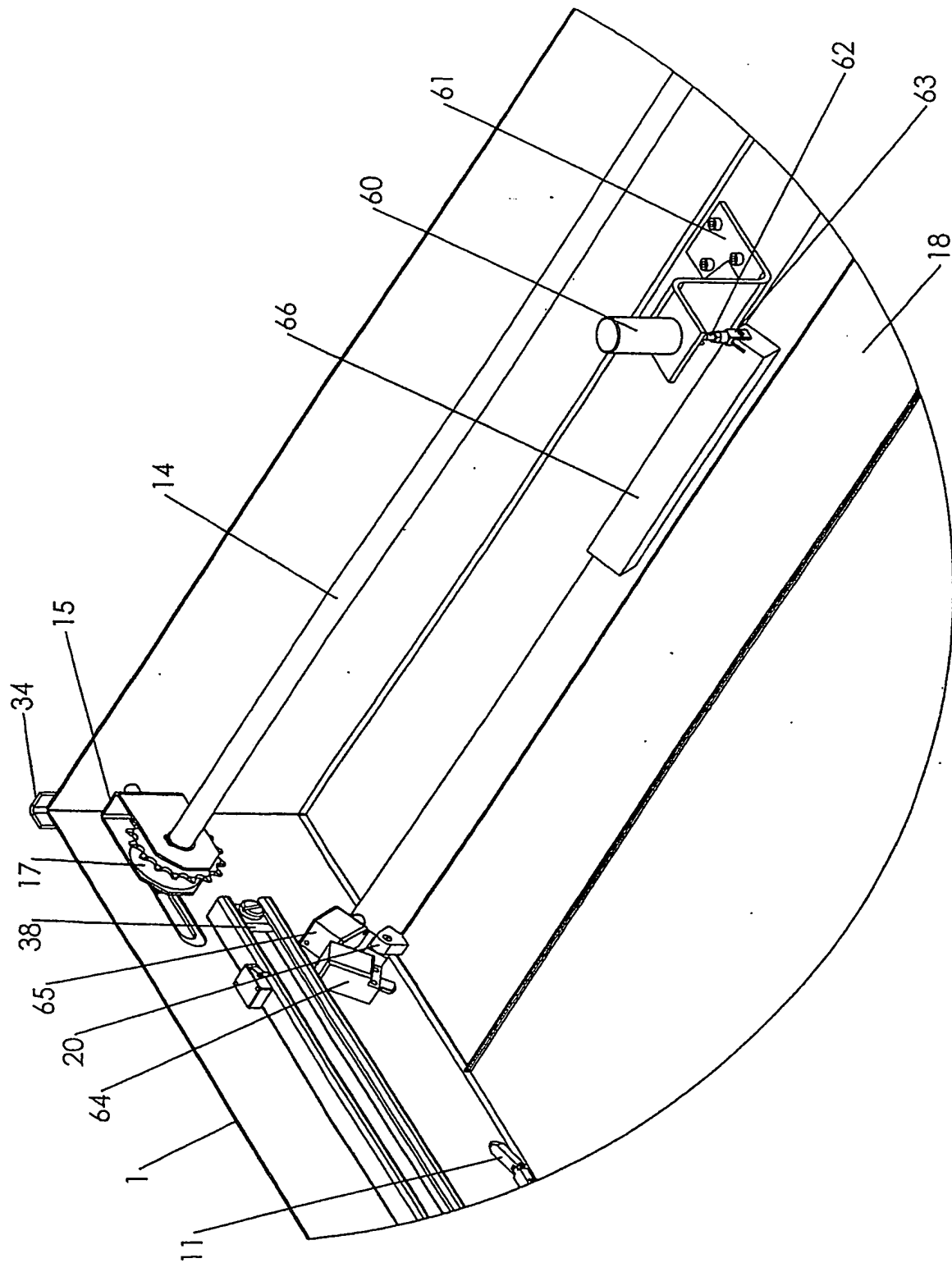


FIG 11

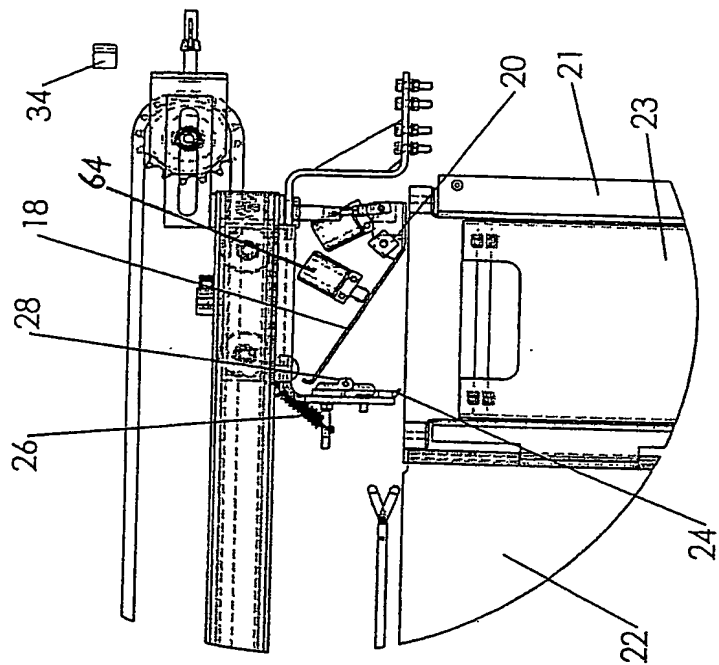


FIG 12

# INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 03/01431

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 7 B66B31/00

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
IPC 7 B66B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

PAJ, WPI Data, EPO-Internal

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	PATENT ABSTRACTS OF JAPAN vol. 1997, no. 01, 31 January 1997 (1997-01-31) -& JP 08 225283 A (HITACHI BUILDING SYST ENG & SERVICE CO LTD), 3 September 1996 (1996-09-03)	1-5, 15, 16
A	abstract; figures 1-4	6, 11-13, 19
A	PATENT ABSTRACTS OF JAPAN vol. 1999, no. 02, 26 February 1999 (1999-02-26) -& JP 10 305984 A (SUMITOMO HEAVY IND LTD), 17 November 1998 (1998-11-17) abstract; figure 1	1, 19

☐ Further documents are listed in the continuation of box C.

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# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/GB 03/01431

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
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JP 10305984	A	17-11-1998	NONE	